

**TECU®**  
Copper for Roof  
and Façade Cladding  
*Product Range*



KME Germany GmbH & Co. KG  
TECU® Product Range  
[GB]







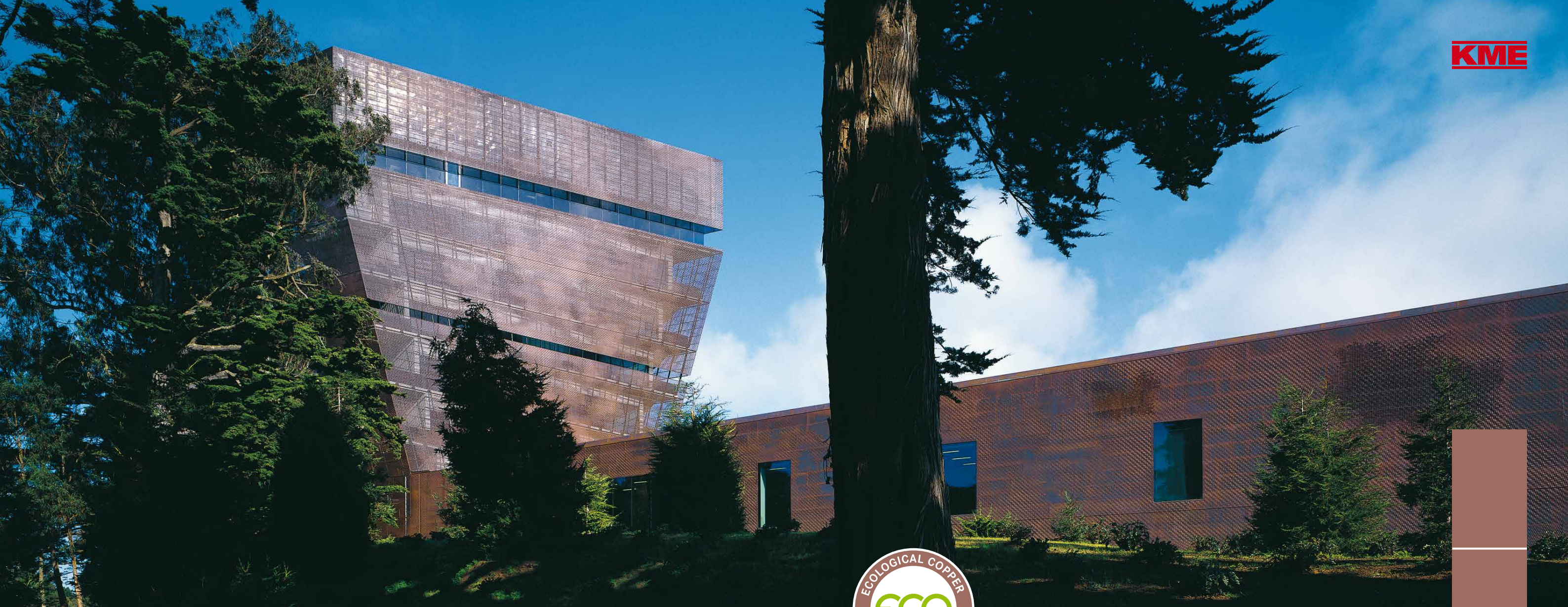
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*The decision to design building cladding with copper leaves plenty of opportunities for creativity. Durable TECU® products from KME offer many unique possibilities. The striking natural surfaces in copper and copper alloys allow for singular design. Prefabricated system elements offer a wide range of solutions, from free-form designs to the simple and economic cladding of larger areas. And so that everything fits together, there is a complete system of rainwater drainage components available.*

*Once in place, TECU® products come to life and become even more beautiful over time.*







## TECU® Classic

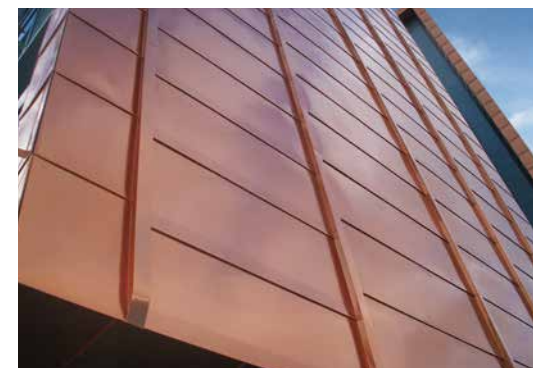
In the beginning, the architecture grade material is bright red rolled copper. But what follows is an ever-changing spectacle of weather, light and the natural, lively language of the material: After installation on the building, TECU® Classic retains its typical bright red copper colouring for a period of time. Changes are very gradual and not entirely predictable – just like the weather, which, in turn, is solely responsible for copper's continual changes. First, the surface turns matt. Gradually, the material develops an oxide layer to protect it against the effects of weathering. This process brings with it striking colour variations through an entire range of brown and brown-violet tones, offering varying nuances according to change of light and season.

Ultimately, on the sloping surfaces, the colour process yields a robust green patina – as is typical for copper surfaces. This patina lends the cladding its distinctive character, at the same time providing long-lasting protection for decades to come.

*Lasting value,  
durable yet changeable.*



**TECU® ECOLOGICAL COPPER**  
for a greener, more  
responsible Architecture



**TECU® Classic\_coated**  
**The longer bright beauty of copper**

*TECU® Classic\_coated is the time-tested  
TECU® Classic copper in various thicknesses,  
provided with a transparent 2-layer PVDF  
coating system.*





*As if touched by nature,  
in magnificent shades of brown.*

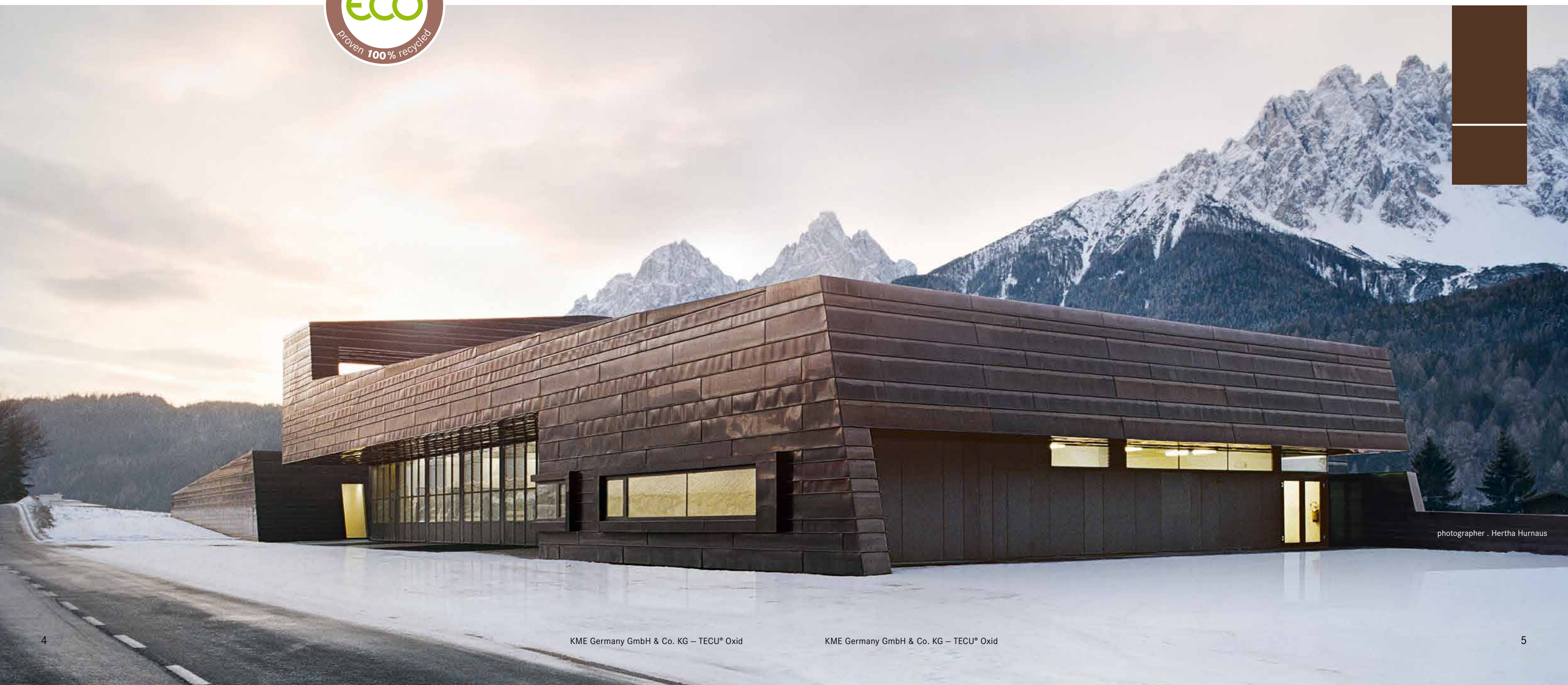


## TECU® Oxid



Time-tested TECU® Classic quality copper with a completely different look: With TECU® Oxid, the initial bright, freshly-installed copper, and the gradual change of colour to shades of brown is simply bypassed. Natural changes on the building start immediately with a brown oxide layer. The process continues as with classical copper: Nature changes the surface through the effects of sun, rain, snow and wind, giving it an exciting life of its own – always unique, typical copper.

TECU® Oxid copper sheets and strips are pre-oxidised on both sides in a patented industrial process that is gentle on the material. The oxide layer is not artificial but results naturally from the copper itself.



photographer . Hertha Hurnaus





TECU® Patina



*Green copper for immediate creative application – all natural, no limits.*

Often the shortest path takes you directly to your goal. When the design demands the power and expressiveness of the patina green typical for copper, then it should be implemented just as required – without waiting for the gradual changes caused by natural weathering. The solution is TECU® Patina – on one side patinated copper for immediate use to satisfy the highest aesthetic demands in building design.

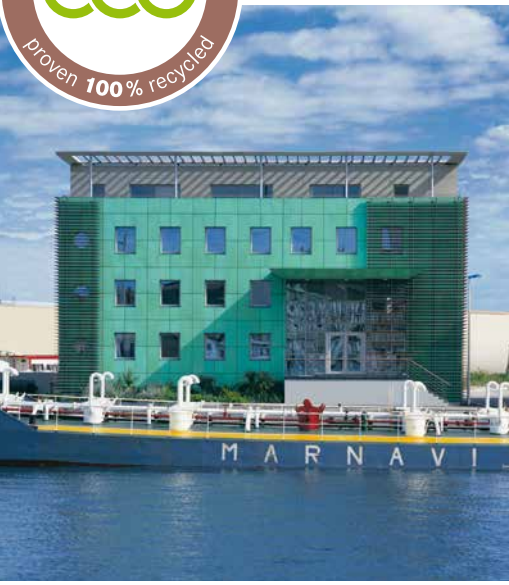
TECU® Patina is always extremely varied, just as you would expect from a natural surface. The many different surface tones and shades eventually blend together, but only gradually. The unique developments occurring in TECU® Patina are exciting – just as modern architecture should be.

The temporary yet robust transparent layer ensures long-lasting protection. Processing is virtually dust-free. Traces of processing remain practically invisible on the material surface, and even after folding and bending, the patina layer remains in good condition. After installation, the surface develops in the completely natural manner characteristic of copper.

KME is now in a position to additionally offer four archetypal versions of natural patina, based on the proven industrial manufacturing procedure for the well-known TECU® Patina. The expansion of the TECU® Patina line of products therefore provides architects, installers and planners with additional design options, which will certainly also meet with great interest in the field of historic building preservation. TECU® Patina again proves to be extremely versatile, as is typical for natural surfaces.

**New diversity for a green facade.**

TECU® ECOLOGICAL COPPER  
for a greener, more  
responsible Architecture







TECU® Zinn

KME

*Colourful grey:  
elegance and durability.*

The elegant understatement of the exquisite matt grey surface harmonises excellently with many other building materials. And the connection between two exceptional metals combines the proverbial longevity of the carrier material with a metallic surface which, although not typical for copper, strikes just the right note.

To manufacture TECU® Zinn, copper strips are specially tinned and surface-treated on both sides. The resulting surface gradually takes on the distinctive matt greenish-grey tone when exposed to weathering. This material leaves plenty of opportunities for architects and installers, when a light grey surface is requested. Although there is no need to abstain from the technical advantages of copper as for example long durability, protection against back-side corrosion and temperature-independent processing.





*A new kind of Brass -  
modern and expressive.*



Copper alloys are the new “highlight” façade materials: singular, extremely durable and distinctly “alive”. One of the best-known copper alloys, Brass is given particular quality in the form of TECU® Brass, a special alloy of copper and zinc.

The TECU® Alloy materials also display individual characteristics as they weather naturally to exteriors. The original surface of TECU® Brass changes through from initial matting gradually to a greenish-brown, that further develops to greyish brown then dark brown/anthracite colours. Sloped areas such as roofs ultimately develop a patina surface, akin to that of pure copper, yet quite clearly different.

**TECU® Brass\_brownished**

dark\_circular grinded



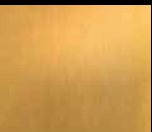
middle\_linear grinded



light\_circular grinded



extra\_light\_linear grinded



Architects and designers seeking bespoke and refined surface finishes on TECU® Brass, can enjoy a range of differing burnished TECU® Brass finishes. KME Germany GmbH & Co. KG offers TECU® Brass burnished with either linear-ground or orbital-ground texture in four shades (extra-light, light, middle, dark). After grinding and burnishing, the surfaces are given a light wax preservative finish. All these surfaces are very well-suited to creating impressive and refined interiors. For more information, please contact us.

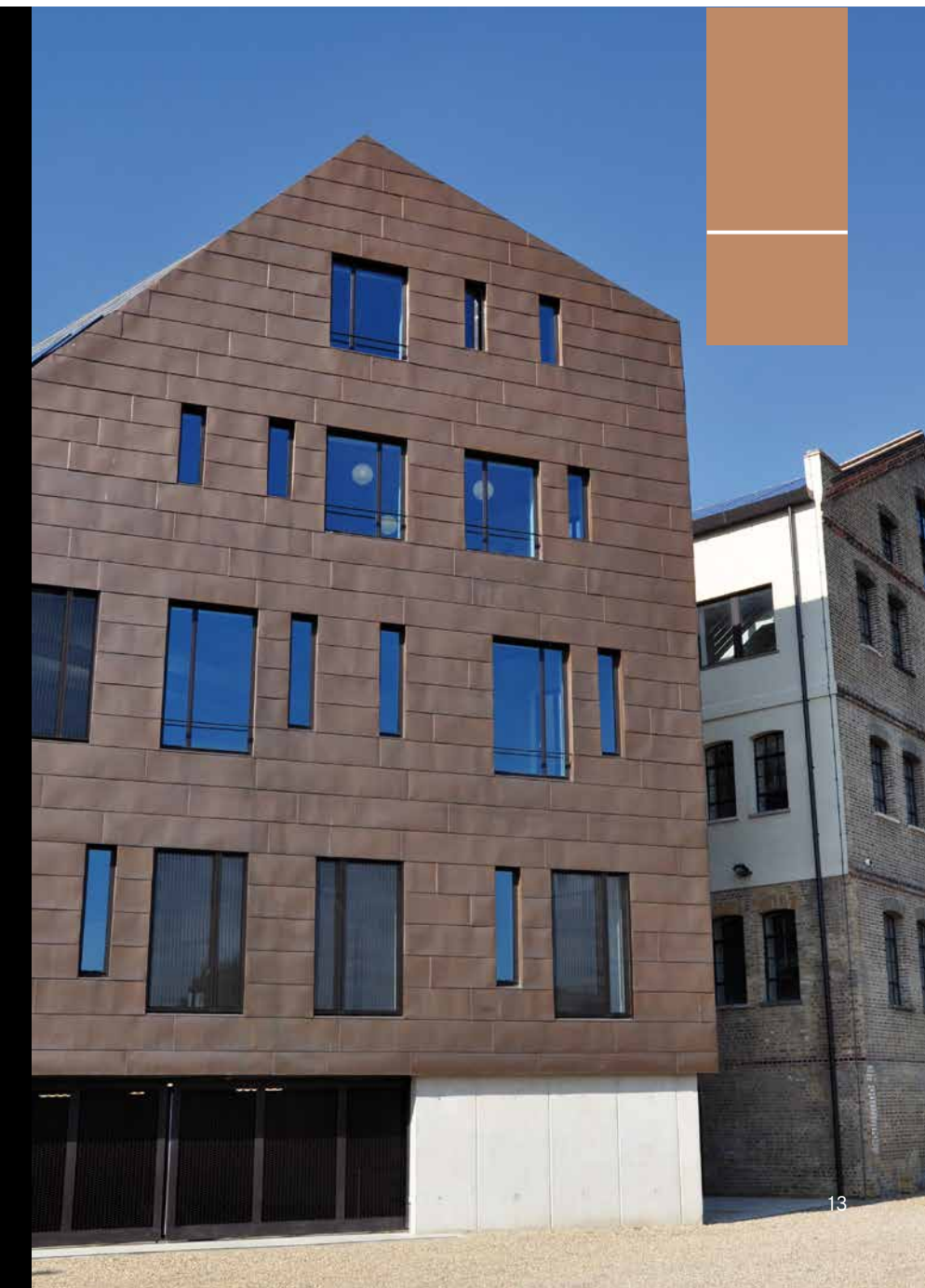


Bronze – an alloy of copper and tin and a synonym for metallic works of art. While artists have long made use of bronze, architects are now also able to make optimum use of the material – for more refinement in façade design.

The original warm reddish-brown surface of TECU® Bronze develops in a distinctive manner through weathering. A brown-red surface oxidation with a brown-grey undertone is typical for this alloy; the material then gradually changes to dark brown anthracite throughout. The subsequent patina coating forms much more slowly than with pure copper.



*Offering architecture  
new perspectives.*







## TECU® Gold



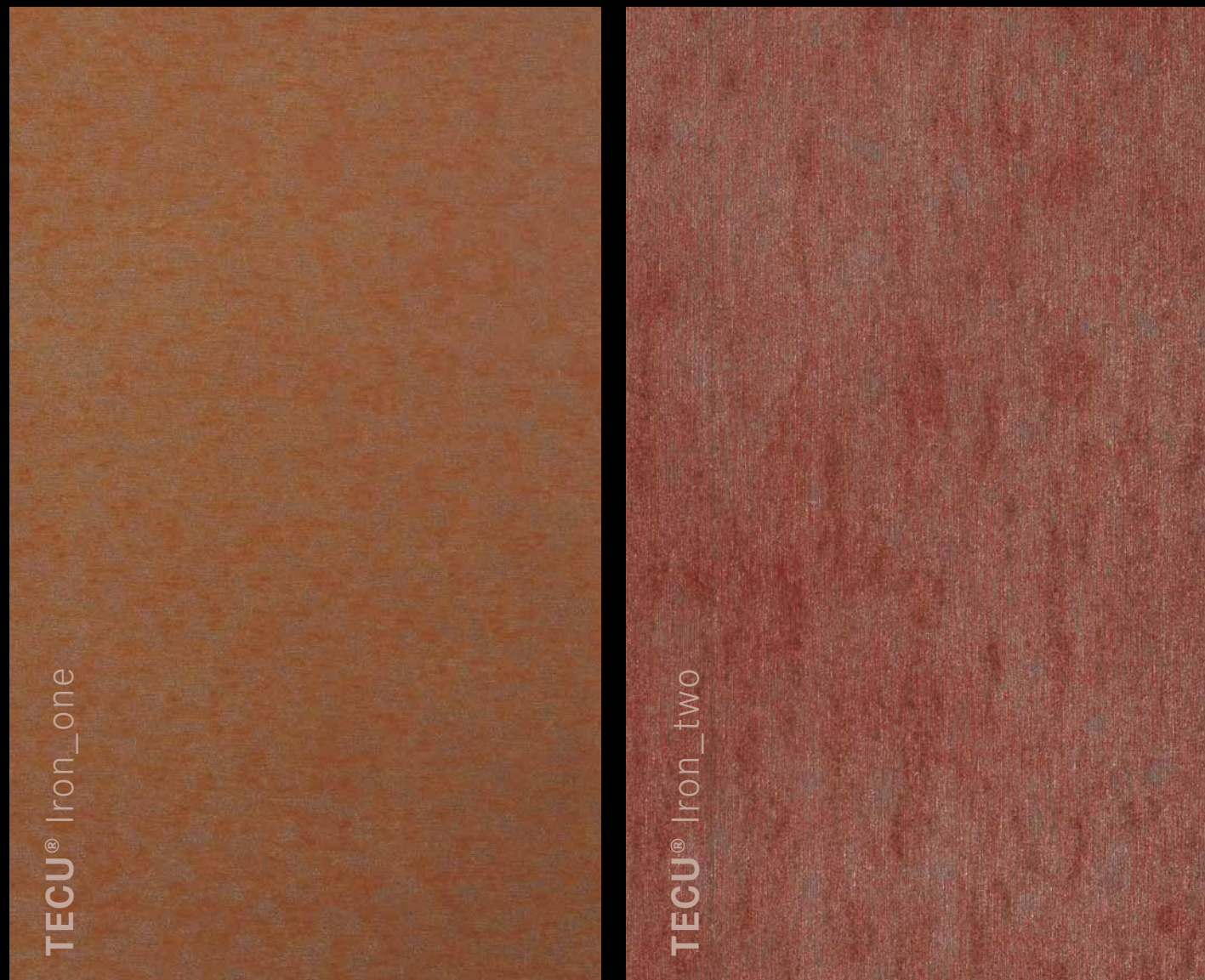
Gold is more than overpowering gloss: TECU® Gold, the new copper and aluminium alloy for façade cladding, will soon after installation begin to develop a very elegant matt brown-golden appearance reminding of gold in a very specific way.

Façade solutions in TECU® Gold give buildings a discreet value image. Depending on the incidence of light on façade surfaces, a fascinating, unequalled play of colours can be witnessed.



*Copper and Aluminium – the „golden“ advantage of a precious alliance.*





*TECU® Iron in the variants TECU® Iron\_one and TECU® Iron\_two enable you to create fascinating and lively perspectives with copper in facade cladding and in roof design.*

## TECU® Iron

### Copper: sensationally different!



TECU® Iron complements the TECU® product portfolio by adding an interesting and extraordinary option, which is already attracting a considerable degree of attention amongst architects and planners: an intensive reddish-brown copper surface finish, bringing weathered steel to mind, but also with all the positive features associated with copper, such as excellent formability, unrivalled durability and ease of processing.

TECU® Iron is offered in two versions:

TECU® Iron\_one and TECU® Iron\_two, which differ in the vividness of the surface finish. TECU® Iron is offered as a sheet up to a size of 1,000 x 3,000 mm and also as the composite material TECU® Bond\_iron.

TECU® Iron also repeatedly proves to be versatile and extremely lively, a feature typical for natural surface finishes; the nuances and shades of the surface blend gradually as time goes on. After installation on the object, the surface continues to develop. The individual development is extremely fascinating – just as modern architecture should be.

Light and shade, bright and dark, dry and wet all generate different optical nuances that make TECU® Iron a popular material for metal facades.

Another decisive advantage: TECU® Iron is made exclusively and to 100% from recycled copper! This significant added value of many TECU® products can be a decisive argument in favour of use in buildings with LEED, BREEAM or DGNB certificates, which are increasingly in demand, particularly for public buildings. TECU® Ecological Copper complies in all properties with materials made of new metals and surpasses all requirements of the European standard EN 1172.

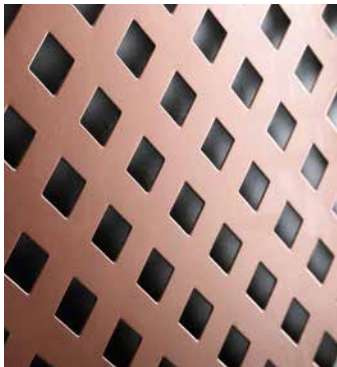
TECU® stands for the combination of high quality and comprehensive service. As one of the worldwide leading producers of copper and copper alloy semis, KME with its application-related consultation services provides supports for planners, architects and installers, even beyond the European borders.



Perforations offer many new possibilities for individual design with TECU® surfaces. Many different levels of transparency can be created – from almost complete transparency to a subdued translucence. The effect of back-lit facades can be designed very individually by using different TECU® surfaces and a large number of different perforation patterns. There are also virtually no limits to the use of perforated TECU® products as decorative elements indoors.

*New vista:  
The impressive TECU® surfaces  
with individual perforation.*

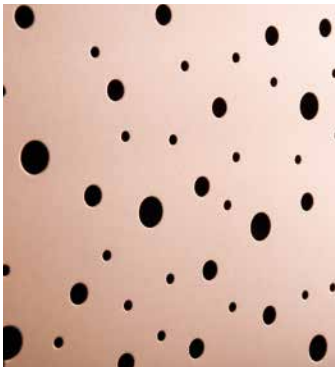
**TECU® Classic\_punch**  
Square perforation  
Diagonal rows offset



**TECU® Classic\_punch**  
Round perforation  
Diagonal rows



**TECU® Classic\_punch**  
Round perforation  
Scattered

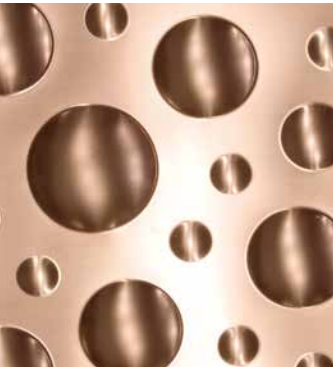


Amorphous structures, wave shapes, organic three-dimensional patterns, spherical impressions in copper: TECU® surfaces are now complemented by a third dimension. For building applications this means livelier, more individual facades with a very expressive presence. The natural copper surfaces now seem to take on a different appearance at different times of the day and with every change in light and shadow. The long-term change in appearance also seems to occur in a different manner from what we are used to: since the natural oxidation process on copper depends on the angle of the surface, the colour changes on three-dimensional surfaces differ considerably.

*New dimension:  
Time and time again new, unexpected,  
fascinating solutions in copper.*



**TECU® Brass\_shape**  
Wave



**TECU® Classic\_shape**  
Bubbles  
scattered



**TECU® Gold\_shape**  
Small bubbles  
scattered

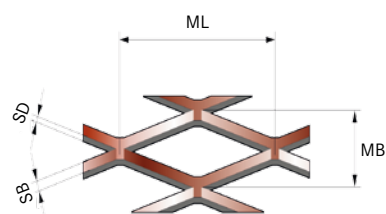




## TECU® Design\_mesh

*New structure:  
Copper curtains for protective transparency.*

The material is first perforated and then stretched to create a copper rib mesh – a metal curtain with functional aesthetic qualities. The many different textile-like structures of the TECU®\_mesh surfaces provide openness and create a solid barrier, offering both transparency and mechanical protection. TECU®\_mesh surfaces in rib mesh design – for individual and characteristic impressions of light and space.



### Mesh length (ML)

Distance from centre nodal point to centre nodal point toward the long diagonal.

### Mesh width (MB)

Distance from upper edge nodal point to upper edge nodal point toward the short diagonal.

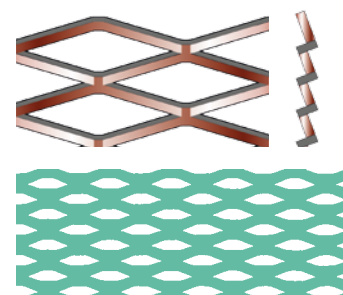
### Strand width (SB)

Width of the material remaining between the openings.

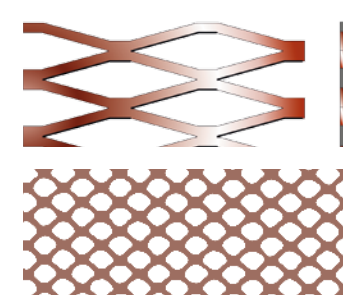
### Strand thickness (SD)

Thickness of the used material.

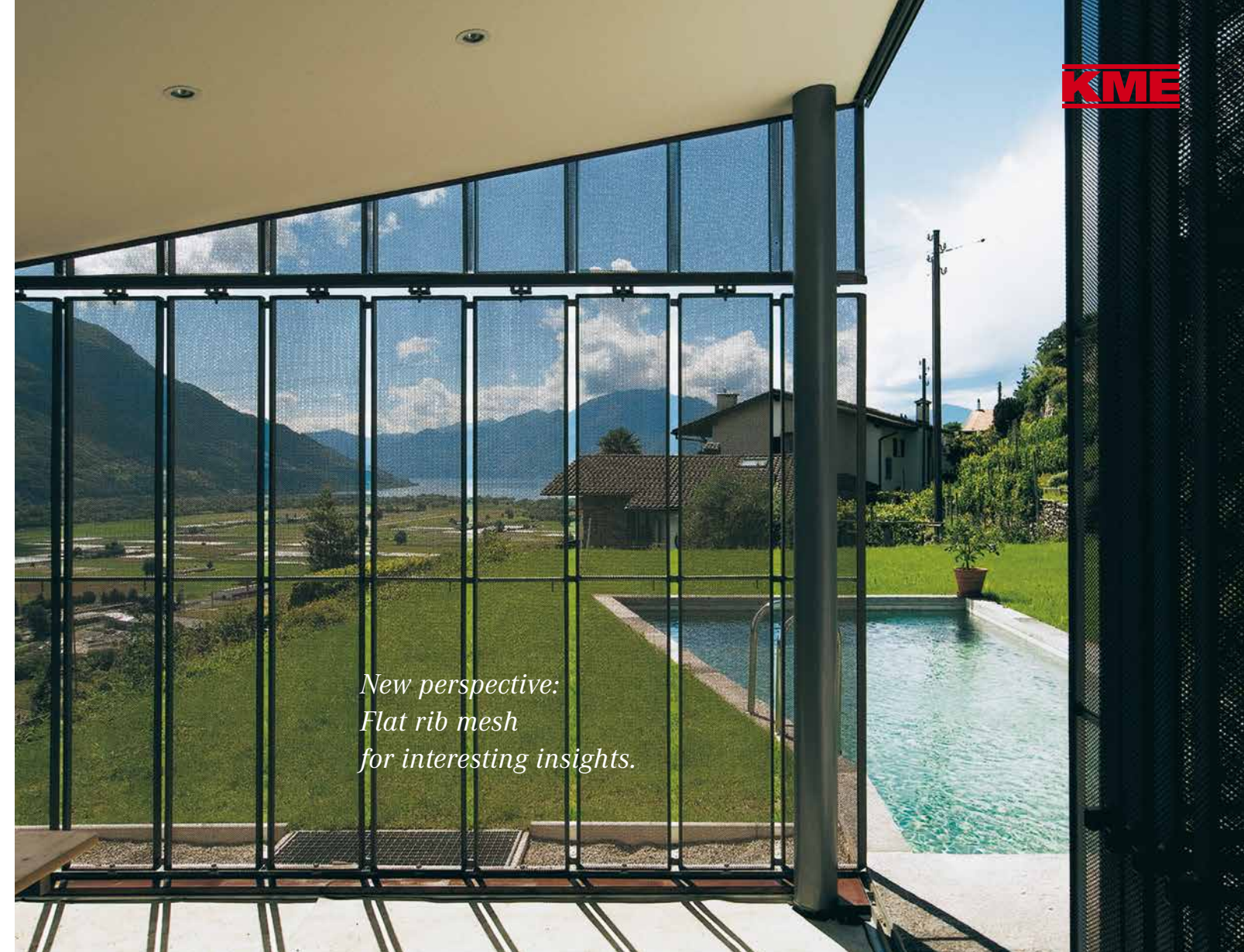
not flattened



flattened



Diamond-shaped mesh, long strand mesh, round mesh, square mesh, decorative mesh: flattened if required



*New perspective:  
Flat rib mesh  
for interesting insights.*

## TECU® Design\_flatmesh

The even structures of the flat rolled rib mesh of TECU®\_flatmesh offer openness and solidity, the mechanical protection of an open metal skin and the porosity of a semi-transparent curtain. On the building the use of TECU®\_flatmesh brings a pleasant lightness to the façade with the mesh structure seeming to float in front of the background. When installed in front of glass areas TECU®\_flatmesh products offer security in an aesthetic form as well as fascinating impressions from inside and outside.





## TECU® Bond

*Bonded with copper:  
creating large surfaces  
fast and perfect.*



Cladding large façades and interior areas quickly and economically with TECU® quality copper – without compromising on the outward appearance. Never before have projects been so easy to implement as with TECU® Bond. The new composite material offers all the aesthetic properties of the TECU® surfaces but can be cut to size and installed on large areas much more quickly and easily.

TECU® Bond is extremely even and warp resistant, has an optimised weight, low thermal expansion and high mechanical resistance to wind loads, impact, shock and pressure. The material construction is amazingly simple and efficient: under high pressure, 0.3-mm-thick sheets of TECU® copper are applied onto both sides of a polyethylene core. This creates an extremely robust composite material.

**TECU® Classic\_bond**



**TECU® Oxid\_bond**



**TECU® Patina\_bond**



**TECU® Brass\_bond**



TECU® Bond is prepared and cut to size in the workshop; the sheets are then installed on the building site in no time at all. And to prevent damage to the materials, as can happen in a rush, a protective film is applied to the visible surface in the factory. The film is removed after the sheets have been installed. Thus, TECU® Bond offers elegant solutions at a reasonable cost for many projects such as ventilated curtain walls, fascia, parapet and soffit cladding, roofing and interior work and many more.



**TECU® Sheets and Strips  
for Seamed and Batten Cap Cladding**

Ideal for custom designed free forms as well as the traditional roof and façade construction design: using angle standing seams and batten cap cladding. TECU® products for these types of cladding are available in sheets and strips.

The modern use of rolled copper in facade and roofing, the higher product quality requirements and the development of new, more demanding techniques for metalworking mean that copper has to meet much higher expectations today than ever before. TECU® sheets and strips for facade and roofing are manufactured in accordance with EN 1172 and KME's own strict quality control guidelines. Material tolerances for dimensions and properties are well within or even tighter than standard limits, and further processing by machine or hand is considerably easier.

**TECU® System Shingles  
TECU® System Rhomboids**

Besides their special aesthetic qualities, TECU® System Shingles and TECU® System Rhomboids offer decisive economic advantages in façade design: cladding elements are laid simply by hanging them and interlocking them with each other.

The shingles and diamond system shingles have a 180° border on all sides. Two sides are provided with a fold coming forward or with a downstand. The individual elements are available as left or right tiling. All folds and notches are automatically pre-processed in the factory. At the edges, all the usual processing techniques such as bevelling, folding and bending can be used. This ensures that the corners of buildings and connections to other constructional elements such as windows and doors are completely weatherproof.

**TECU® Slot-In Panels System**

TECU® Panels are two-sided cladding elements, with or without an end base, depending on the construction. Individual lengths are as long as 4,000 mm with a standard width of up to approx. 400 mm. Assembly at the building site is performed according to the tongue and groove principle or by overlapping.

The panels can be assembled in various directions – vertically, horizontally or diagonally. There are three basic forms, depending on the design:

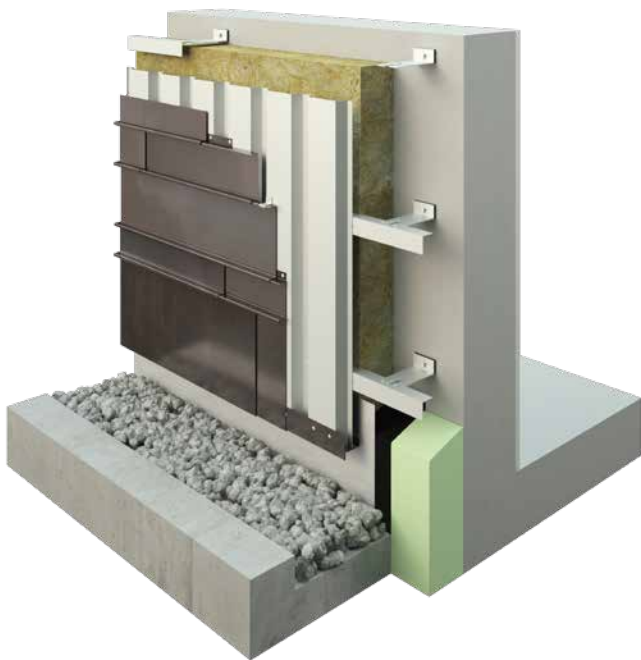
- Slot-in panels laid vertically as a level surface facade cladding
- Slot-in panels laid horizontally as a level surface facade cladding
- Special panels with visible or concealed fixings, laid in various ways, with a level surface or overlapped.

**TECU® Cassettes**

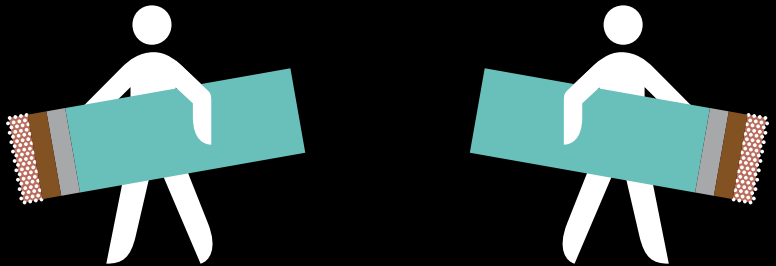
TECU® Cassettes are cladding elements with folded edges on all sides available in a range of geometrical proportions from 1:1 to 1:4. They are exclusively pre-profiled to the customer's specifications and/or according to suggestions made by the architect.

Cassette cladding allows a great deal of flexibility concerning formats, the layout of joints and fixing principles. Folded edges on every side allow even larger sheet metal parts to lie even with the cladding surface.

Fixing is usually achieved by riveting, screwing, hidden/subsurface fittings or by means of bolt hooks to fix the cassettes directly to the substrate.







TECU® Sheets																																	
Width x Length (mm)	600 x 3000			670 x 2000					670 x 3000						1000 x 2000						1000 x 3000						1250 x 2500						
Thickness (mm)	0.6	0.7	1.0	0.5	0.7	1.0	1.2	1.5	0.5	0.6	0.7	1.0	1.2	1.5	0.6	0.7	1.0	1.2	1.5	2.0	0.6	0.7	1.0	1.2	1.5	2.0	4.0*	0.6	0.7	1.0	1.5	2.0	4.0*
TECU® Classic															S	S	R		R	R	S	S	S		R	R	S	R	S	S	R	R	R
TECU® Classic_coated**					R							R				R						R					R						
TECU® Oxid															S	S	R					S	S	R			R						
TECU® Patina**	R	S	R								S	S	R		S	S	S	R	R	R	S	S	S	R	R	R	R						
TECU® Patina_Boston**	R	R	R								R	R	R		R	R	R	R	R	R	R	R	R	R	R	R	R						
TECU® Patina_Hamburg**	R	R	R								R	R	R		R	R	R	R	R	R	R	R	R	R	R	R	R						
TECU® Patina_Madrid**	R	R	R								R	R	R		R	R	R	R	R	R	R	R	R	R	R	R	R						
TECU® Patina_Oslo**	R	R	R								R	R	R		R	R	R	R	R	R	R	R	R	R	R	R	R						
TECU® Brass					R	R					S	S				R	R		R	R		S	S		R	R	R						
TECU® Brass_brownished**																R			R	R			R		R	R	R						
TECU® Bronze					R	R		R				R	R	R																			
TECU® Gold				R	R	R	R		R			S	R	R			R	R	R				R	R	R								
TECU® Iron_one**	R	R	R							R	R	R			R	R	R	R	R	R	R	R	R	R	R	R	R						
TECU® Iron_two**	R	R	R							R	R	R			R	R	R	R	R	R	R	R	R	R	R	R	R						
* = as TECU® Bond ** = min. order quantities, please ask R = on request S = standard																																	

VISION TECU®									
	_punch		_mesh		_flatmesh		_shape		
Format	670 x 2000	1000 x 2000	R	R	1000 x 2000	1000 x 3000	670 x 1000/3000	1000 x 2000/3000	1250 x 2000/3000
Thickness (mm)	1.0 / 1.2 / 1.5 / 2.0		1.0 / 1.2		0.7 / 1.0		0.7 - 1.5		
Delivery Form	Sheets		Sheets		Sheets		Sheets		
TECU® Classic	R	R	R	R	R	R	R	R	R
TECU® Classic_coated	R	R					R	R	R
TECU® Oxid	R*	R*	R	R			R*	R*	R*
TECU® Patina	R	R	R	R			R	R	R
TECU® Patina_Boston	R	R							
TECU® Patina_Hamburg	R	R							
TECU® Patina_Madrid	R	R							
TECU® Patina_Oslo	R	R							
TECU® Zinn	R**								
TECU® Brass	R	R	R	R			R	R	
TECU® Brass_brownished	R	R							
TECU® Bronze	R		R	R			R		
TECU® Gold	R*	R*	R	R			R*	R*	
TECU® Iron_one**	R	R							
TECU® Iron_two**	R	R							
* = max. 1.2 mm ** = max. 0.7 mm R = on request									

TECU® Strips																					
Width (mm)	500			600				670						1000				1250			
Thickness (mm)	0.6	0.7	1.0	0.5	0.6	0.7	1.0	1.2	0.5	0.6	0.7	1.0	1.2	1.5	0.6	0.7	1.0	1.2	0.6	0.7	1.0
TECU® Classic	S	S			S	S				S	S				S	S	R		S	S	
TECU® Classic_coated**											R	R		R		R	R				
TECU® Oxid	R	R	R		R	R	R	R		S	S	R	R		S	S	R	R	R	R	R
TECU® Zinn					R	R				S	S										
TECU® Brass											S	S				S	S				
TECU® Bronze											R	R									
TECU® Gold				R			R	R	R	R						R	R	R			
** = min. order quantities, please ask R = on request S = standard																					

TECU® System								
	TECU® Shingles			TECU® Rhomboids		TECU® Slot In Panels	TECU® Profiled Panels	TECU® Cassettes
Format (mm)	600 x 430	430 x 430	600 x 600	518 x 830	518 x 758	max. width 400 max. length 4000	customized	customized
Delivery Form	rectangular	square	square	sharp edges	round edges	customized	corrugated or trapezoidal	customized
Available as	TECU® Classic, TECU® Classic_coated, TECU® Oxid, TECU® Patina, TECU® Patina_Boston, TECU® Patina_Hamburg, TECU® Patina_Madrid, TECU® Patina_Oslo, TECU® Zinn, TECU® Brass, TECU® Brass_brownished, TECU® Bronze, TECU® Gold, TECU® Iron_one, TECU® Iron_two							



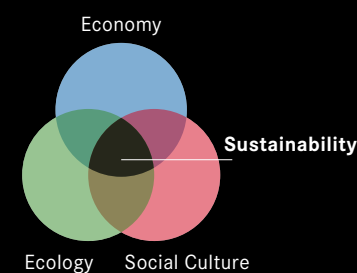
## Architecture and Responsibility

### Copper – a sustainable material



Sustainability has become a part of our everyday language over the last twenty years. Materials made from copper and copper alloys are regenerative natural products that are almost as old as humanity itself. For as long as they have been used, their contribution to sustainable development has been substantial and continues to be considerable in many areas of our modern day-to-day lives. They ensure highly-efficient transport of energy for electrical engineering, rapid and reliable heat transfer for solar thermal energy, and extremely durable protection and long-term value maintenance in the construction industry, to name just a few of many examples.

TECU® products for external cladding of buildings and for roof drainage systems are manufactured exclusively from copper and copper alloys. Thus, the idea of sustainability is “in their very nature”.



## TECU® ECOLOGICAL COPPER

for a greener, more  
responsible Architecture



Another decisive benefit of the TECU® premium brand: All TECU® Classic, TECU® Oxid and TECU® Patina products are entirely made from 100% recycled material!

This substantial material benefit is an important argument for modern architecture, especially for buildings requiring a LEED, BREEAM or DGNB certificate often asked for in the planning of public buildings.

All material properties of TECU® products are exactly the same as with newly produced material and perform even better as requested by European standard EN 1172.

## TECU® Project Consulting



TECU® products from KME are made to meet the demands placed on them by all kinds of different constructions. Many of their recognized, quality features are a result of close communication with expert customers in the building industry.

TECU® stands for a combination of high quality and complete service. As the world's leading processor and refiner of copper and copper alloy products, KME provides its technical advisory service to developers, architects, clients and roofers throughout Europe and beyond.

## TECU® Partner Network



There already is a widely spread European network of some hundred TECU® Partners and it is growing fast. Benefit from our know how, innovation from our planning services and the exchange of ideas with all the other TECU® Partners.





TECU® Classic



**De Young Memorial Museum, San Francisco, USA**  
Herzog & de Meuron Architekten, Basel, CH  
*A. Zahner Co. Architectural Metals, Kansas City*  
TECU® Classic



**Service Centre Theresienwiese, Munich, D**  
Volker Staab Architekten, Berlin  
*Regensburger Metallbau, Regensburg*  
TECU® Classic



**Alpine Recovery Centre, Südtirol, I**  
AllesWirdGut Architektur ZT, Wien  
*Spenglerei Messner Robert, Rasun Anterselva*  
TECU® Classic



**Offices and industrial building, Koblach, A**  
AIX Architects, Feldkirch  
*Peter GesMBH + CoKG, Koblach*  
TECU® Classic



**Officer's quarters of the Royal Marines of the Netherlands, Den Helder, NL**  
Van Herk & de Kleijn Architecten BV, Amsterdam  
*Ridder BV, Hoorn*  
TECU® Classic



**„Privy Council“ Office Building, Beijing, CN**  
China National Academy of Painting, Beijing  
*Beijing Xiangrun, Beijing*  
TECU® Classic



**Fitness Center, Sesto Fiorentino, I**  
Studio architetto Fabio Capanni, Florence  
*Idroflorence S.r.l., Badia a Settimo Scandicci (FL)*  
TECU® Classic



**PSG Copper Tower Nordre, Copenhagen, DK**  
Arkitema K/S, Copenhagen  
*NCC Construction A/S, Hellerup*  
TECU® Classic

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**Harbour Control Tower, Lisbon, P**  
Gonalo Byrne, G.B. Arquitectos, Lisbon  
*Zn-Revestimentos de Zinco Lda., Maia*  
TECU® Classic



**ESA –  cole Sup rieure d'Art, Clermont-Ferrand, F**  
Architecture Studio, Paris  
*Raimond SA, Saint-Julien de Condelles*  
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**Private Residence, Madrid, E**  
Bernalte y Le n Asociados, Ciudad Real  
*METAZINCO , Madrid/Olloniego (Asturias)*  
TECU® Classic



**Kulturhus De Bijenkorf, Borne, NL**  
MAS architectuur BV, Hengelo  
*Dakcentrum+, Beilen*  
TECU® Classic



**Cultural Center, Chateau-Rouge, Annemasse, F**  
Cabinet R. Plottier, Lyon  
*Ets. Fourquet, Perouges*  
TECU® Classic



**Radio-Log, Hof, D**  
hiendl\_schneis architektenpartnerschaft, Passau  
*Franz Kraus GmbH & Co KG, Hammelburg*  
TECU® Classic\_bond



**Private Residence, Nuremberg, D**  
Haid+Partner Architekten+Ingenieure, Nuremberg  
*Schlosserei Spenglerei Stra l, Arnstorf*  
TECU® Bond



**BMAS, Canteen Building V, Bonn**  
pbr, Planungsb uro Rohling AG, Osnabrueck  
*KME Architectural Solutions, Osnabrueck*  
TECU® Classic\_bond

TECU® Patina



**Galway-Mayo Institute of Technology, Galway, IRL**  
Murray O'Laoire Architects, Cork  
*Let it Rain Roofing Ltd., Galway*  
TECU® Patina



**Villa ArenA (Restaurant), Amsterdam, NL**  
Virgile & Stone Associates Ltd., London  
in cooperation with Benthem Crouwel Architecten  
*Leebo bouwsystemen BV, Drunen*  
TECU® Patina



**Maggie's Highlands Cancer Caring Centre at Raigmore Hospital, Inverness, GB**  
Page & Park Architects, Glasgow  
*W B Watson Ltd., Stewarton*  
TECU® Patina, TECU® Oxid



**Peckham Library, London, GB**  
Alsop & St rmer, London  
*Cleveco, Enfield*  
TECU® Patina



**Pilgrimage Church Padre Pio, San Giovanni Rotondo, I**  
Renzo Piano Building Workshop, Genoa  
*WAL S.r.l., Bregnano (CO)*  
TECU® Patina



**Centro Stampa Quotidiani, Brescia, I**  
TECNE S.r.l., Brescia  
*Santinato, Castiglione delle Stiviere (MN)*  
TECU® Patina



**Private Residence, Sant Vincen de Montalt, ES**  
Marga P rez Canal & Ana Aparicia, Barcelona  
*KME Architectural Solutions, Sta. Perp tua de Mogoda, Barcelona*  
TECU® Patina



** Boscotondo , Helmond, NL**  
Adolfo Natalini Architetti, Florence  
Architectenburo C. Schrauwen, Amsterdam  
*Crombach Dakafwerking BV, Wittern*  
TECU® Patina

TECU® Patina



**Office and shop building  KAI 13 , D sseldorf, D**  
D rning Dahmen Joeressen Architekten, D sseldorf  
*Zitzen GmbH, M nchengladbach*  
TECU® Patina



**Caisse R gionale de Cr dit Maritime de S te, F**  
Christophe Clair, S te  
TECU® Patina



**Bank of Friesland, Leeuwarden, NL**  
Van Tilburg Ibelings von Behr architecten, Capelle a/d IJssel  
*Hankel's Wommels in cooperation with C.J. Ockeloen VOF, Amsterdam*  
TECU® Patina



**Underground station Hounslow West, London, GB**  
Michael Watkins (Partner), London, (Acanthus, Lawrence and Wrightson Architects)  
*Broderick Structures Ltd., Woking*  
TECU® Patina



**Residential building, Purmerend, NL**  
Roy Gelders Architecten, Amsterdam  
*Ridder Dak- en Wandsystemen BV, Hoorn*  
TECU® Patina



**Private Residence, NL**  
Charles Slot Bureau Ruimtelijke Vormgeving, Bergen  
*PBK Technische Installaties BV, Alkmaar*  
TECU® Patina



**Yefei's Creative Street, Shanghai, SG**  
Will Alsop Architects, London, GB;  
U/Jiang Architects & Engineers, Shanghai  
*Hanchang Industrial Development Co., Shanghai*  
TECU® Patina, TECU® Oxid, TECU® Bronze



**Orto Botanico, Lago Cavazzo, Interneppo (UD), I**  
Alberto Antonelli, Gemona del Friuli (UD)  
*Alberto de Cecco, Osoppo, (UD)*  
TECU® Patina



TECU® Oxid



**Production and office building, Baar, CH**  
Burkart, City of Baar Building Department Baar;  
Barkow Leibinger Architekten, Berlin  
*Gebr. Baur AG, Baar*  
TECU® Oxid



**Forum, Amsterdam, NL**  
Atelier PRO, The Hague  
*C.J. Ockeloen VOF, Amsterdam*  
TECU® Oxid



**Ferryman's House, Fænø Gods, Middelfart, DK**  
Schmidt, Hammer & Lassen A/S, Aarhus  
*Eddie Clement A/S, Ejby*  
TECU® Oxid



**Alpine Recovery Centre, South Tyrol, I**  
AllesWirdGut Architektur ZT, Wien  
*Spenglerei Messner Robert, Rasun Anterselva*  
TECU® Oxid



**University Stuttgart, Stuttgart, D**  
Rolf Loew, Stuttgart  
*Dangel GmbH, Lenningen*  
TECU® Oxid



**Motorway Toll Collection Area, Lucca, I**  
Ettore Piras Architetto, Genova  
*Trenkwalder S.r.l., Ovada (AL)*  
TECU® Oxid



**Production and office building of Elektro Graf, Dornbirn, A**  
Baumschlager & Eberle, Lochau  
*Güther GmbH, Feuchtwangen, D*  
TECU® Oxid



**Villa Madré, Pisa, I**  
Re Salvatore Architetto, Pisa  
*Romano Donato Lattonerie S.r.l., Montevarchi*  
TECU® Oxid

TECU® Zinn



**VCNON Traffic control centre, Wolfheze, NL**  
De Architecten Cie, Amsterdam  
*Verkoelen Dakbedekkingen BV, Beegden*  
TECU® Zinn



**Private Residence, Herrliberg, CH**  
R. Baenziger, Zurich  
*Hersperger, Meilen (Facades);*  
*Studer AG, Volketswil (Plumbing)*  
TECU® Zinn



**St. Mary of the Angels, Rotterdam, NL**  
Mecanoo architecten, Delft  
*Leidekkersbedrijf Jobse BV, Middelburg*  
TECU® Zinn



**Administrative building of WeberHaus, Rheinau/Linxs, D**  
Dipl.-Ing. Günter Hermann, Stuttgart  
*Wittenauer GmbH, Sasbach*  
TECU® Zinn



**Haus am Fluss (House by the river), DGF Stoess AG, Eberbach/Neckar, D**  
Dipl.-Ing. Günter Hermann, Stuttgart  
*Güther GmbH, Feuchtwangen*  
TECU® Zinn



**Centro Cortonese, Perugia, I**  
Hof, Perugia  
*LattoneriaF umagalli, Lagonegro*  
TECU® Zinn



**Private Residence, Herrliberg, CH**  
R. Baenziger, Zurich  
*Hersperger, Meilen (Fassaden);*  
*Studer AG, Volketswil (Spenglerei)*  
TECU® Zinn

TECU® Brass  
TECU® Bronze  
TECU® Gold



**Villa Vauban, Luxemburg**  
Diane Heirend & Philippe Schmit  
Architectes, Luxembourg  
*Arge Préfalux SA/Annen KG, Luxemburg*  
TECU® Brass



**Fraunhofer Institut, Darmstadt, D**  
JSWD Architekten, Köln  
*Albertus Albrecht, Sommeritz*  
TECU® Brass



**Walpole house, London, UK**  
Make Architects, London  
*CGL Systems Ltd, London*  
TECU® Brass



**Granary Wharf – Abbey Road, Barking, UK**  
Pollard Thomas Edwards Architects (PTE), London, UK  
*Roles Broderick Roofing Ltd, Chobham, UK*  
TECU® Bronze



**Theater VICAR, Vicaro, ES**  
Carbajal, Solinas, Verd Arquitectos  
*METAZINCO, Madrid–Olloniego, Oviedo–Asturias*  
TECU® Bronze / TECU® Brass / TECU® Classic



**Art College (PEA), Les Herbiers, F**  
Forma 6, Nantes, FR  
*Raimond SAS, Saint-Julien-de-Concelles*  
TECU® Gold



**Vinorama Wine Museum, Rivaz, CH**  
Fournier-Maccagnan, Bix  
Atelier D. Schlaepfer, Lausanne  
*Metal-Xsystem Pierre Diserens, Echandens*  
TECU® Gold



**Tree House, Hotel Le Vieux Manoir Murten/Morat, CH**  
Jasmin Grego & Stephanie Kühnle Architektur, Zurich  
*Scherrer Metec, Zurich*  
TECU® Gold

TECU® Design



**Office building of the International Ice Hockey Federation, Zurich, CH**  
Tilla Theus und Partner AG, Zurich  
*Scherrer Söhne AG, Zurich*  
TECU® Classic\_flatmesh



**Private Residence, Tessin, CH**  
Davide Macullo, Lugano, CH  
*Torsetta SA Lattonieri, Muralto, CH*  
TECU® Classic\_flatmesh



**InnovationsCampus, Wolfsburg AG, Wolfsburg, D**  
O.M. Architekten BDA, Braunschweig  
*Bisping GmbH & Co., Münster*  
TECU® Patina\_mesh



**BTV Bank, Innsbruck, A**  
Hanno Vogl-Fernheim, Innsbruck  
*Spenglerei & Glaserei Anker, Hall*  
TECU® Bronze\_mesh



**Private Residence, Bellevue Hill, AUS**  
Bureau SHR Pty. Ltd., Aimon Hanson, Paddington  
*Impeccable Design Pty. Ltd., Noraville*  
TECU® Brass\_mesh



**Residential Building “Le Galilée”, Rennes, F**  
Chouzenoux et Associés, Rennes  
*SABM, Guichen*  
TECU® Classic\_mesh



**switch+, Münster, D (2007)**  
modulorbeat, Münster  
*BSW Anlagenbau, Everswinkel, D*  
*rückwerk, Münster*  
TECU® Gold\_punch



**Hotel Spa Castillo de Gorraiz, Gorraiz, E**  
Arquitectos Asociados, Navarra, E  
TECU® Gold/Stainless\_weave



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